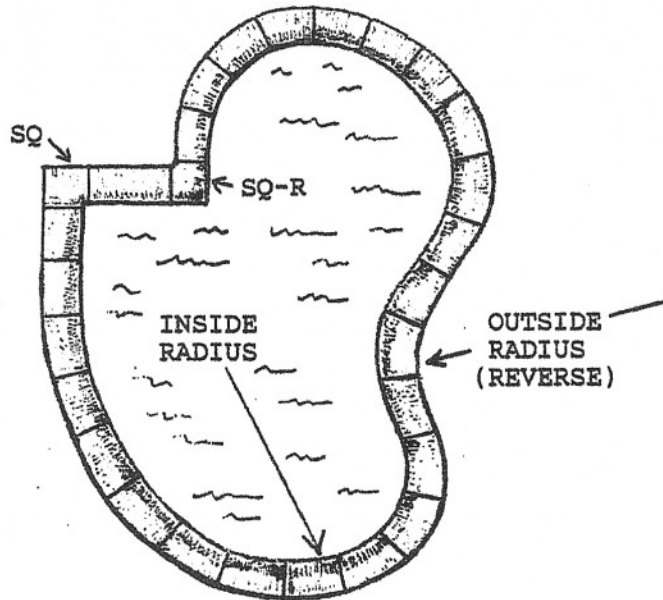


HAN-CRETE PRODUCTS, INC. COPING TEMPLATE INSTRUCTIONS



Our coping templates are hard cardboard shapes of each radius coping that is available in our Standard and Grande Coping. There are no templates for 24" long straights (STR); Jumbo, a 30" long straight used in order to avoid a small cut straight piece; inside square corner (SQ); 6" radius (6"); outside square corner (SQ-R); or risers which are used to raise the elevation of the coping 6".

The templates indicate the shape, length, and angle of the coping. Templates do not indicate the measurement from front to back, Standard Coping is 10" and Grande Coping is 11 1/4" at the bonding surface. The number (radius) on each is the distance in feet from a center point to the tile lip of the coping. Inside radius coping has its center point on the water side of the pool. Outside radius, or commonly called reverse has the center point on the decking, or outside of the pool. Reverse stones are shown on the right hand side of the order sheet and have an R after the radius dimension (12 R).

COPING REQUIRED			
— JUMBO	— 7	— 65R	— 5R
— STR.	— 6	— 50R	— 4R
— 65	— 5	— 30R	— 3R
— 50	— 4	— 22R	— 2R
— 30	— 3 1/2	— 16R	— 1R
— 22	— 3	— 12R	— SQ-R
— 16	— 2	— 10R	— LEFT
— 12	— 1 1/2	— 9R	— RISER
— 10	— 1	— 8R	— RIGHT
— 9	— SQ	— 7R	— RISER
— 8	— 6"	— 6R	

To use the templates start at a convenient point on the pool. Depending on the shape of the pool, you may want to start at a corner, some prefer to evenly span the skimmer and start there. Lay a template on top of the bond beam with the starting side edge (joint) perpendicular or square to the front edge of the beam while choosing a template with a radius that conforms to the curve of the pool. On an inside radius, if the template goes out into the pool while keeping the starting edge square you need to use a higher number stone. Try other templates until it conforms to the curve of the pool and both edges are square to the front of the bond beam. Mark the joint line and continue on stone by stone using this same method. On reverse radius stones, if the template goes out into the pool then you need a sharper or lower numbered stone in order to conform to the curve of the pool. Also keep in mind that it is normal to have to cut coping in order to accommodate some shapes that terminate into a corner.

COMPLIMENTS OF:



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If you have any questions about using these templates give us a call, we will be glad to help.